

Make Date 制訂日期	081003	高溫型鋁質電解電容器(HR) High Temperature Aluminum Electrolytic Capacitors	Edition 版本/版次	A/1
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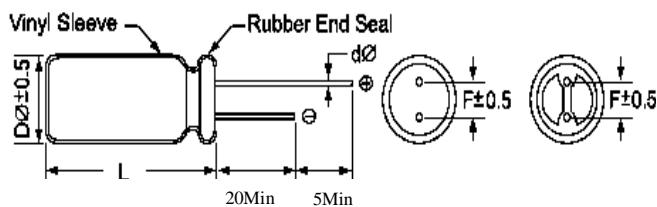
■ Characteristics 特性

- Endurance : 105°C 1000 hours
高溫負荷性：105°C帶負荷壽命1000小時。
- For general purpose coupling, decoupling, by pass, and filtering circuit in entertainment electronics.
一般適用於耦合、去耦、旁路、濾波電路的娛樂電子學。
- For detailed specifications, please refer to Engineering Bulletin No. 2030
詳情請參照工程標準No. 2030.

Item 項目	Characteristics 特性參數																																									
Category Temperature Range 額定工作溫度範圍	-40~+105°C -25~+105°C																																									
Rated Voltage Range 額定電壓範圍	6.3~100V DC 160~450V DC																																									
Rated Capacitance Range 容量範圍	0.1~10000 μ F																																									
Capacitance Tolerance 電容量允許差	±20%(M) at 120Hz, 25°C																																									
Leakage Current (Max) 洩漏電流	I ≤ 0.01CV or 3μ A (6.3 ~100VDC) whichever is greater. (After 2 minutes application of rated voltage at 25°C)																																									
Dissipation Factor (Max) 損失因數	Measurement frequency : 120Hz, Temperature : 25°C <table border="1"> <tr> <td>Rated Voltage (V)</td> <td>6.3</td> <td>10</td> <td>16</td> <td>25</td> <td>35</td> <td>50</td> <td>63</td> <td>100</td> <td>160</td> <td>200</td> <td>250</td> <td>350</td> <td>400</td> <td>450</td> </tr> <tr> <td>DF(%)</td> <td>24</td> <td>20</td> <td>17</td> <td>15</td> <td>12</td> <td>10</td> <td>10</td> <td>8</td> <td>20</td> <td>20</td> <td>20</td> <td>25</td> <td>25</td> <td>25</td> </tr> </table> For capacitor whose capacitance exceeds 1000 μ F. The value of DF(%) is increased by 2% for every addition of 1000 μ F.												Rated Voltage (V)	6.3	10	16	25	35	50	63	100	160	200	250	350	400	450	DF(%)	24	20	17	15	12	10	10	8	20	20	20	25	25	25
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DF(%)	24	20	17	15	12	10	10	8	20	20	20	25	25	25																												
Low Temperature Stability Impedance Ratio (Max) 低溫特性阻抗比	Measurement frequency : 120Hz <table border="1"> <tr> <td>Rated Voltage (V)</td> <td>6.3</td> <td>10</td> <td>16</td> <td>25-100</td> <td>160-250</td> <td>350-450</td> </tr> <tr> <td>-25 °C / +20°C</td> <td>4</td> <td>3</td> <td>2</td> <td>2</td> <td>4</td> <td>4</td> </tr> <tr> <td>-40 °C / +20°C</td> <td>8</td> <td>6</td> <td>4</td> <td>3</td> <td>6</td> <td>8</td> </tr> </table>												Rated Voltage (V)	6.3	10	16	25-100	160-250	350-450	-25 °C / +20°C	4	3	2	2	4	4	-40 °C / +20°C	8	6	4	3	6	8									
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Load Life (Endurance) 高溫負荷	After apply rated voltage with rated ripple current for 1000 hrs at 105°C, the capacitors shall meet the following requirements. +105°C對電容器施加額定電壓1000小時，經恢復後，特性參數滿足以下要求 <table border="1"> <tr> <td>Capacitance Change 電容量變化</td> <td>Within ±20 % of initial value ≤初測值的±20%</td> </tr> <tr> <td>Dissipation Factor 損耗角正切</td> <td>200% or less of initial specified value ≤規格值的2倍</td> </tr> <tr> <td>Leakage Current 洩漏電流</td> <td>initial specified value or less ≤規格值</td> </tr> </table>												Capacitance Change 電容量變化	Within ±20 % of initial value ≤初測值的±20%	Dissipation Factor 損耗角正切	200% or less of initial specified value ≤規格值的2倍	Leakage Current 洩漏電流	initial specified value or less ≤規格值																								
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Leakage Current 洩漏電流	initial specified value or less ≤規格值																																									
Shelf Life 高溫貯存特性	After leaving capacitors under no load at 105°C for 500 hours, the capacitors shall meet the following requirements. 在+105°C的環境下存放500小時，經恢復後，特性參數滿足以下要求 <table border="1"> <tr> <td>Capacitance Change 電容量變化</td> <td>Within ±20 % of initial value ≤初測值的±20%</td> </tr> <tr> <td>Dissipation Factor 損耗角正切</td> <td>200% or less of initial specified value ≤規格值的2倍</td> </tr> <tr> <td>Leakage Current 洩漏電流</td> <td>200% or less of initial specified value ≤規格值的2倍</td> </tr> </table>												Capacitance Change 電容量變化	Within ±20 % of initial value ≤初測值的±20%	Dissipation Factor 損耗角正切	200% or less of initial specified value ≤規格值的2倍	Leakage Current 洩漏電流	200% or less of initial specified value ≤規格值的2倍																								
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Else 其他	the capacitors with JIS C5141. 其他參數滿足國際 JIS C5141 標準。																																									

■ Diagram of Dimensions 外形圖

Unit : mm



ΦD	5	6	8	10	12	13	16	18	22
F	2.0	2.5	3.5	5.0	5.0	5.0	7.5	7.5	10
Φd	0.5		0.6				0.8		

$$\begin{aligned} L &\leq 12 \\ 13 \leq L &\leq 15 \\ L &\geq 16 \end{aligned}$$

$$\begin{aligned} L+1.5\max & \\ L^{+1.0}_{-0.5} & \\ L+2.0\max & \end{aligned}$$

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■ Multiplier for Ripple Current 紋波電流係數

● Frequency coefficient 頻率倍加係數

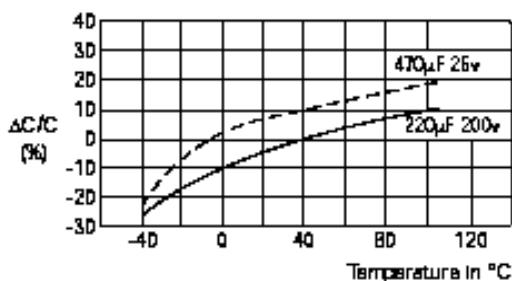
Freq. (Hz) VDC / Cap. (μ F)	120	300	1K	10K-100K
6.3-100V Below 68 μ F	1.0	1.20	1.30	1.45
6.3-100V 100-680 μ F	1.0	1.10	1.15	1.25
6.3-100V 1000-22000 μ F	1.0	1.05	1.10	1.15
160-450V All Cap. (μ F)	1.0	1.05	1.10	1.50

● Temperature coefficient 游度倍加系数

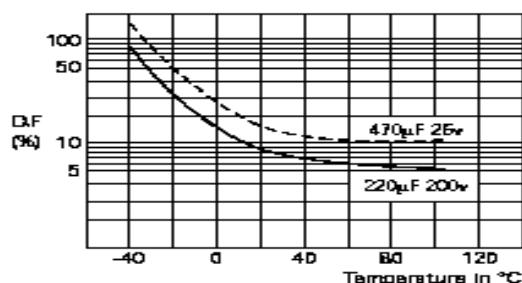
温度(°C) Temperature (°C)	65	85	105
因子 Factor	1.8	1.4	1.0

■ Temperature Characteristics 游度特性

● Capacitance Change

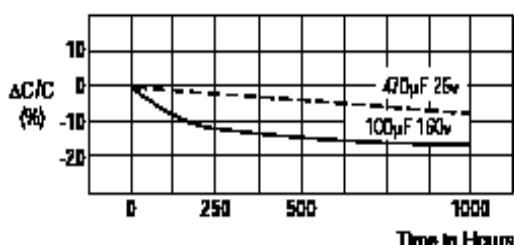


● Dissipation Factor Change

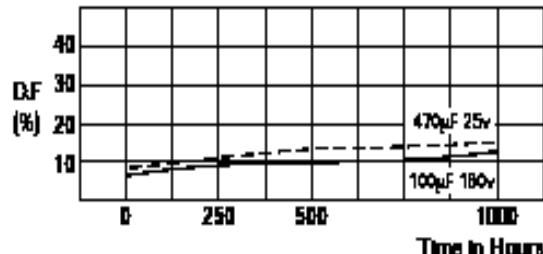


■ Load Life 負載壽命

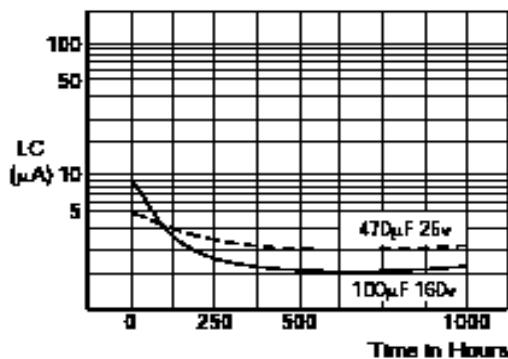
● Capacitance Change



● Dissipation Factor Change



● Leakage Current Change



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Electrical characteristic 電氣特性

Scope 範圍	Assurance method contents 保證方式項目																																				
Capacitance 靜電容量	<p>★ Measured in accordance with MIL-STD-105E No6 of JIS C5141 依據 JIS C5141 標準第 6 項規定 MIL-STD-105E .</p> <p>★ Capacitance tolerance : -20%~+20% 120Hz 25°C 容差: -20%~+20% 120Hz 25°C</p>																																				
Leakage Current 洩漏電流	<p>★ Measured in accordance with JIS C5141 依據 JIS C5141 標準</p> <p>★ After 2 minutes application of rated voltage at 25°C , Leakage Current : 在 25°C , 額定電壓充電 2 分鐘後, 漏電流(取大者) :</p> <p>$I \leq 0.01CV$ or $3\mu A$ ($6.3 \sim 100VDC$) $I \leq 0.03CV + 10\mu A$ ($160V \sim 450VDC$) whichever is greater</p>																																				
Dissipation Factor (DF / Tan δ) 損失因數 (散逸因數)	<p>★ Measured in accordance with JIS C5141 依據 JIS C5141 標準</p> <p>★ Measurement frequency : 120Hz , Temperature : 25°C 測試頻率 : 120Hz , 溫度 : 25°C .</p> <p>★ The tan δ max value at 25°C , test in accordance with standard series, For CAP. of more than $1000\mu F$, add 0.02 for every increase of $1000\mu F$</p> <table border="1"> <tr> <td>Rated Voltage (V)</td> <td>6.3</td> <td>10</td> <td>16</td> <td>25</td> <td>35</td> <td>50</td> <td>63</td> <td>100</td> <td>160</td> <td>200</td> <td>250</td> <td>350</td> <td>400</td> <td>450</td> </tr> <tr> <td>DF (%)</td> <td>24</td> <td>20</td> <td>17</td> <td>15</td> <td>12</td> <td>10</td> <td>10</td> <td>8</td> <td>20</td> <td>20</td> <td>20</td> <td>25</td> <td>25</td> <td>25</td> </tr> </table> <p>在 25°C 測試 , 散逸因數正切最大值應符合本公司各系列規定所示值, 且容值每增加 $1000\mu F$, 正切值上升 0.02 .</p>	Rated Voltage (V)	6.3	10	16	25	35	50	63	100	160	200	250	350	400	450	DF (%)	24	20	17	15	12	10	10	8	20	20	20	25	25	25						
Rated Voltage (V)	6.3	10	16	25	35	50	63	100	160	200	250	350	400	450																							
DF (%)	24	20	17	15	12	10	10	8	20	20	20	25	25	25																							
Surge Voltage 湧浪電壓 (突波電壓)	<p>★ Measured in accordance with JIS C5141 依據 JIS C5141 標準</p> <table border="1"> <tr> <td>Rated voltage(V)</td> <td>6.3</td> <td>10</td> <td>16</td> <td>25</td> <td>35</td> <td>50</td> <td>63</td> <td>100</td> <td>160</td> <td>200</td> <td>250</td> <td>350</td> <td>400</td> <td>450</td> </tr> <tr> <td>Surge voltage(V)</td> <td>8</td> <td>13</td> <td>20</td> <td>32</td> <td>44</td> <td>63</td> <td>79</td> <td>125</td> <td>200</td> <td>250</td> <td>300</td> <td>400</td> <td>450</td> <td>500</td> </tr> </table> <p>★ The capacitor may be subjected for short periods not exceeding approximately 30 seconds at room temperature with voltage applied through a series resistance of 1000Ω without discharge . 電容器接 $1K$ 電阻器, 在常溫下, 以每 5 ± 0.5 分鐘為一週期, 每一週期加湧浪電壓 300 秒, 經 1000 週期後測定其值, 應符合下要求:</p> <table border="1"> <tr> <td>Capacitance Change</td> <td>Less than $\pm 20\%$ of initial value</td> </tr> <tr> <td>Dissipation Factor</td> <td>Less than 200% of initial specified value</td> </tr> <tr> <td>Leakage Current</td> <td>Less than initial specified value</td> </tr> </table>	Rated voltage(V)	6.3	10	16	25	35	50	63	100	160	200	250	350	400	450	Surge voltage(V)	8	13	20	32	44	63	79	125	200	250	300	400	450	500	Capacitance Change	Less than $\pm 20\%$ of initial value	Dissipation Factor	Less than 200% of initial specified value	Leakage Current	Less than initial specified value
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Mechanical Characteristics 機械特性

Scope 範圍	Assurance method contents 保證方式項目								
Terminal Strength 端子強度	<p>★ Measured in accordance with JIS C5141 依據 JIS C5141 標準</p> <p>★ Add a prescriptive load in the terminal end of capacitor, become perpendicular appearance with capacitor body, after 10 ± 0.5 seconds , the capacitor terminal can't have already break or other strange appearance.</p> <p>將電容器端子末端加規定之荷重 , 使其與電容器本體成垂直狀態 , 經 10 ± 0.5 秒後, 端子不可有斷裂或其他異狀。</p> <table border="1"> <tr> <td>Terminal diameter (mm)</td> <td>Weight (Kg)</td> </tr> <tr> <td>≤ 0.5</td> <td>0.5</td> </tr> <tr> <td>0.6~0.8</td> <td>1</td> </tr> <tr> <td>≥ 0.8</td> <td>2.5</td> </tr> </table>	Terminal diameter (mm)	Weight (Kg)	≤ 0.5	0.5	0.6~0.8	1	≥ 0.8	2.5
Terminal diameter (mm)	Weight (Kg)								
≤ 0.5	0.5								
0.6~0.8	1								
≥ 0.8	2.5								
Pull Test 拉力試驗	<p>* That with diameter of lead wire less than 0.5mm and case size less than 10mm be capable of withstand steady pull of 0.5kg for a period of 10 seconds .</p> <p>* That with diameter of lead wire between 0.6~0.8mm be capable of withstand steady pull of 1kg for a period of 10 seconds .</p> <p>* That with diameter of lead wire larger than 0.8mm be capable of withstand steady pull of 2.5kg for a period of 10 seconds .</p> <p>★ Measured in accordance with JIS C5141 依據 JIS C5141 標準</p> <p>★ Add a prescriptive load in the terminal end of capacitor , and keep capacitor main body with perpendicular appearance , then main body to the horizontal direction incline 90° , again replies to the original position , again faces the reversed direction incline 90° , Again replies to the original position , this for one frequency, do so two frequencies(each frequency time is 5 seconds), the capacitor terminal can't have already break or other strange appearance . 將電容器端子末端加規定之荷重 , 且保持電容器本體成垂直狀態, 然後將本體向水準方向傾斜 90° , 再回復至原位置, 再朝反方向傾斜 90° , 再回復至原位置, 此為一周率, 如此做二周率 (每周率時間為 5 秒鐘), 端子不可有斷裂或其他異狀。</p> <table border="1"> <tr> <td>Terminal diameter (mm)</td> <td>Weight (Kg)</td> </tr> <tr> <td>≤ 0.5</td> <td>0.5</td> </tr> <tr> <td>0.6~0.8</td> <td>1</td> </tr> <tr> <td>≥ 0.8</td> <td>2.5</td> </tr> </table> <p>* That with diameter of lead wire less than 0.5mm can be given a weight of 0.25kg .</p> <p>* That with diameter of lead wire between 0.6~0.8mm can be given a weight of 0.5kg .</p> <p>* That with diameter of lead wire larger than 0.8mm can be given a weight of 1.0kg .</p>	Terminal diameter (mm)	Weight (Kg)	≤ 0.5	0.5	0.6~0.8	1	≥ 0.8	2.5
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≤ 0.5	0.5								
0.6~0.8	1								
≥ 0.8	2.5								
Bending test 弯曲度試驗									

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■ Mechanical Characteristics 機械特性

Scope 範圍	Assurance method contents 保證方式項目										
Solder heat resistance 焊錫耐熱性	<p>★ Measured in accordance with JIS C 5141 依据 JIS C5141 標準</p> <p>★ The capacitor terminal CP line must be immersed Tin solution main body 1.5 mm or 2 mm in 265 ±5°C . Then takes out after 10±5 seconds . The following specifications shall be satisfied when the capacitor lays the normal temperature (25°C) for 1 hour , within 2 hours , Again determines its value :</p> <p>将电容器端子CP线浸入265±5°C，锡溶液本体1.5-2mm，经10±5秒钟后取出，于常温下放置1小时以下，2小时以内，再测定其值：</p> <table border="1"> <tr> <td>Capacitance Change</td> <td>Less than ±10 % of initial value</td> </tr> <tr> <td>Dissipation Factor</td> <td>Less than initial specified value</td> </tr> <tr> <td>Leakage Current</td> <td>Less than initial specified value</td> </tr> <tr> <td>Appearance</td> <td>No remarkable defect.</td> </tr> </table>	Capacitance Change	Less than ±10 % of initial value	Dissipation Factor	Less than initial specified value	Leakage Current	Less than initial specified value	Appearance	No remarkable defect.		
Capacitance Change	Less than ±10 % of initial value										
Dissipation Factor	Less than initial specified value										
Leakage Current	Less than initial specified value										
Appearance	No remarkable defect.										
Solder ability 焊錫附著性	<p>★ Measured in accordance with JIS C 5141 依据 JIS C5141 標準</p> <p>★ The capacitor terminal CP line must be immersed Tin solution main body 1.5 mm or 2 mm in 230 ±5°C . Then takes out after 2±0.5 seconds. It plunges the part to be supposed to have 3/4 above new tin at least.</p> <p>将电容器端子CP线浸入230±5°C，锡溶液本体1.5-2mm處，经2±0.5秒钟后取出，其浸入部份至少应有3/4以上新锡。</p>										
Explosion-proof Construction 防爆試驗	<p>★ Rubber stopper or the aluminum shell base of the capacitor has guards against explosions the facility . But nominal diameter below 8mm, (including Φ8) cannot exempt supposes the explosion-proof structure.</p> <p>電容器之橡皮塞或鋁殼底部備有防爆設施，但標稱直徑在8mm以下，(不含Φ8)可免設防爆構造。</p> <p>★ Inspection procedure : Adds on counter rated voltage 1.2 times , Causes it to give off heat blows out , Regards it to blow out whether from rubber stopper or aluminum shell base breakage .</p> <p>檢驗方法：加上逆間額定電壓1.2倍，使其發熱爆出，視其爆出是否從橡皮塞或鋁殼底部破裂。</p>										
Hardness of Rubber 橡膠硬度	<p>★ Material hardness standard of Panasonics 松下電子材質硬度標準 .</p> <table border="1"> <tr> <td>Material</td> <td>EPT</td> <td>HR/EPT</td> <td>HR/PV</td> <td>HR/RE</td> </tr> <tr> <td>Hardness</td> <td>73±3 or 75+5/-3</td> <td>77±3</td> <td>75±3</td> <td>84±3</td> </tr> </table>	Material	EPT	HR/EPT	HR/PV	HR/RE	Hardness	73±3 or 75+5/-3	77±3	75±3	84±3
Material	EPT	HR/EPT	HR/PV	HR/RE							
Hardness	73±3 or 75+5/-3	77±3	75±3	84±3							

■ Load Live (Endurance) 耐候性

Scope 範圍	Assurance method contents 保證方式項目																					
Low temp. Stability Impedance Ratio (Max) 低溫特性阻抗比	<p>★ Measured in accordance with JIS C 5141 試驗方法依據 JIS C5141</p> <p>★ The Capacitor in low-temperature cabinet , After achieves the temperature balance(80%) , Measures its Impedance value at -25°C or -40°C , the following specifications request is as follows: (f: 120Hz).</p> <p>將電容器於低溫箱中，達到溫度平衡後(至少80%)，測其Impedance值，對其-25°C或40°C時之 impedance 值比較，其要求如下：(f: 120Hz)。</p> <table border="1"> <tr> <td>Rated Voltage (V)</td> <td>6.3</td> <td>10</td> <td>16</td> <td>25-100</td> <td>160-250</td> <td>350-450</td> </tr> <tr> <td>-25 °C / +20°C</td> <td>4</td> <td>3</td> <td>2</td> <td>2</td> <td>4</td> <td>4</td> </tr> <tr> <td>-40 °C / +20°C</td> <td>8</td> <td>6</td> <td>4</td> <td>3</td> <td>6</td> <td>8</td> </tr> </table>	Rated Voltage (V)	6.3	10	16	25-100	160-250	350-450	-25 °C / +20°C	4	3	2	2	4	4	-40 °C / +20°C	8	6	4	3	6	8
Rated Voltage (V)	6.3	10	16	25-100	160-250	350-450																
-25 °C / +20°C	4	3	2	2	4	4																
-40 °C / +20°C	8	6	4	3	6	8																
High temperature 高溫特性	<p>★ Measured in accordance with JIS C 5141 試驗方法依據 JIS C5141</p> <p>★ Deposits the capacitor after the rated temperature 105°C±3°C air returns to in the circle thermostat 1 hour to determine it.</p> <p>將電容器存放在額定溫度105°C±3°C空氣迴流恒溫箱中1小時後測定之。</p> <table border="1"> <tr> <td>Capacitance Change</td> <td>Less than ±20 % of initial value</td> </tr> <tr> <td>Dissipation Factor</td> <td>Less than 200% of initial specified value</td> </tr> <tr> <td>Leakage Current</td> <td>Less than initial specified value</td> </tr> <tr> <td>Appearance</td> <td>No remarkable defect.</td> </tr> </table>	Capacitance Change	Less than ±20 % of initial value	Dissipation Factor	Less than 200% of initial specified value	Leakage Current	Less than initial specified value	Appearance	No remarkable defect.													
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Moisture resistance 耐濕性(低溫)	<p>★ Measured in accordance with JIS C 5141 試驗方法依據 JIS C5141</p> <p>★ The Capacitor of without applying any voltage shall be deposited at temperature 40±2°C and the relative humidity 90~95% backflow type thermostat in 240±8 hours . And the Capacitor shall be stored at normal atmospheric condition for 16 hours before the measurements . The following specifications request is as follows :</p> <p>將無負載任何電壓的電容器存放在溫度40±2°C，相對濕度90~95%RH的迴流式恒溫箱中放置240±8小時，且測試前置於常溫常濕環境下16小時後測定，滿足下列條件。</p> <table border="1"> <tr> <td>Capacitance Change</td> <td>Less than ±10 % of initial value</td> </tr> <tr> <td>Dissipation Factor</td> <td>Less than 150% of initial specified value</td> </tr> <tr> <td>Leakage Current</td> <td>Less than initial specified value</td> </tr> <tr> <td>Appearance</td> <td>No remarkable defect.</td> </tr> </table>	Capacitance Change	Less than ±10 % of initial value	Dissipation Factor	Less than 150% of initial specified value	Leakage Current	Less than initial specified value	Appearance	No remarkable defect.													
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Make Date 制訂日期	081003	高溫型鋁質電解電容器(HR) High Temperature Aluminum Electrolytic Capacitors	Edition 版本/版次	A/1
Mend Date 修訂日期			Page 頁次	6/6

■ Load Live (Endurance) 耐候性

Scope 範圍	Assurance method contents 保證方式項目								
High temperature load life 高溫負荷壽命	<p>★ Measured in accordance with JIS C 5141 試驗方法依據 JIS C5141</p> <p>★ Adds $1K\Omega$ the protective resistor and the rated voltage to the capacitor . Then the capacitor shall be deposited at temperature 105°C of backflow type thermostat for 1000 ± 12 hours . Then the capacitor shall be take out . And the Capacitor shall be stored at normal atmospheric condition for 16 hours before the measurements .</p> <p>將電容器加上 $1K\Omega$ 保護電阻，然後放置在溫度 105°C 回流式恒溫箱中，加額定電壓 1000 ± 12 小時後取出，且測試前置於常溫常濕環境下 16 小時後測定。</p> <table border="1"> <tr> <td>Capacitance Change</td> <td>Less than $\pm 20\%$ of initial value</td> </tr> <tr> <td>Dissipation Factor</td> <td>Less than 200% of initial specified value</td> </tr> <tr> <td>Leakage Current</td> <td>Less than initial specified value</td> </tr> <tr> <td>Appearance</td> <td>No remarkable defect.</td> </tr> </table>	Capacitance Change	Less than $\pm 20\%$ of initial value	Dissipation Factor	Less than 200% of initial specified value	Leakage Current	Less than initial specified value	Appearance	No remarkable defect.
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High temperature Shelf life 高溫無負荷壽命	<p>★ Measured in accordance with JIS C 5141 試驗方法依據 JIS C5141</p> <p>★ The Capacitor of without applying any voltage shall be deposited at temperature 105°C and the relative humidity 90-95% backflow type thermostat in 1000 ± 12 hours . And the Capacitor shall be stored at normal atmospheric condition for 16 hours before the measurements . The following specifications request is as follows :</p> <p>將無負載任何電壓的電容器存放在溫度 105°C、相對濕度 90-95%RH 的回流式恒溫箱中放置 1000 ± 12 小時，且測試前置於常溫常濕環境下 16 小時後測定，滿足下列條件。</p> <table border="1"> <tr> <td>Capacitance Change</td> <td>Less than $\pm 20\%$ of initial value</td> </tr> <tr> <td>Dissipation Factor</td> <td>Less than 200% of initial specified value</td> </tr> <tr> <td>Leakage Current</td> <td>Less than initial specified value</td> </tr> <tr> <td>Appearance</td> <td>No remarkable defect.</td> </tr> </table>	Capacitance Change	Less than $\pm 20\%$ of initial value	Dissipation Factor	Less than 200% of initial specified value	Leakage Current	Less than initial specified value	Appearance	No remarkable defect.
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